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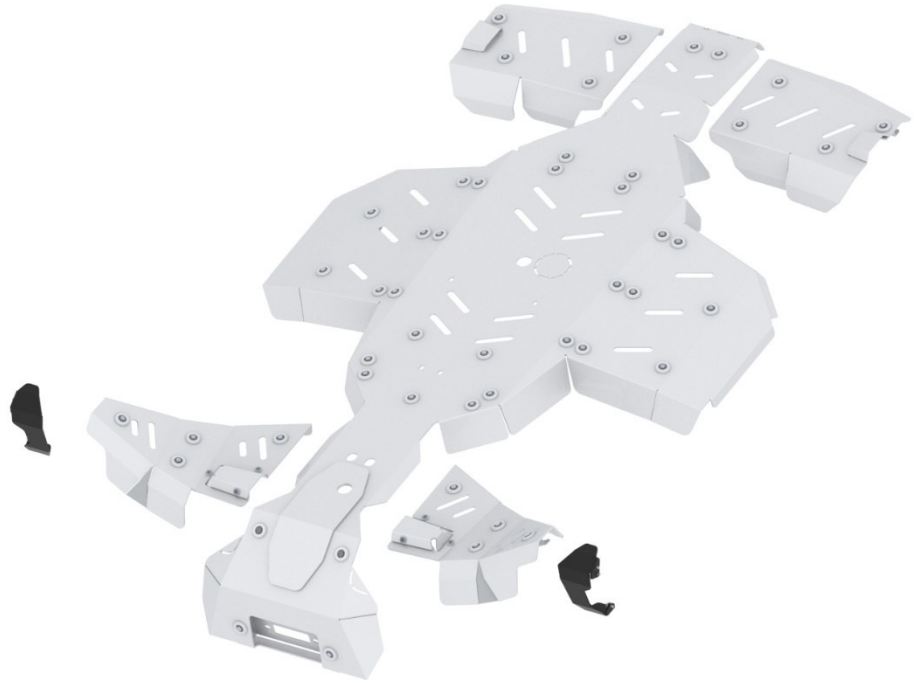
ALUMINIUM SKID PLATE

POLARIS

Sportsman XP1000 S

Code 02.25900

Version 06102023

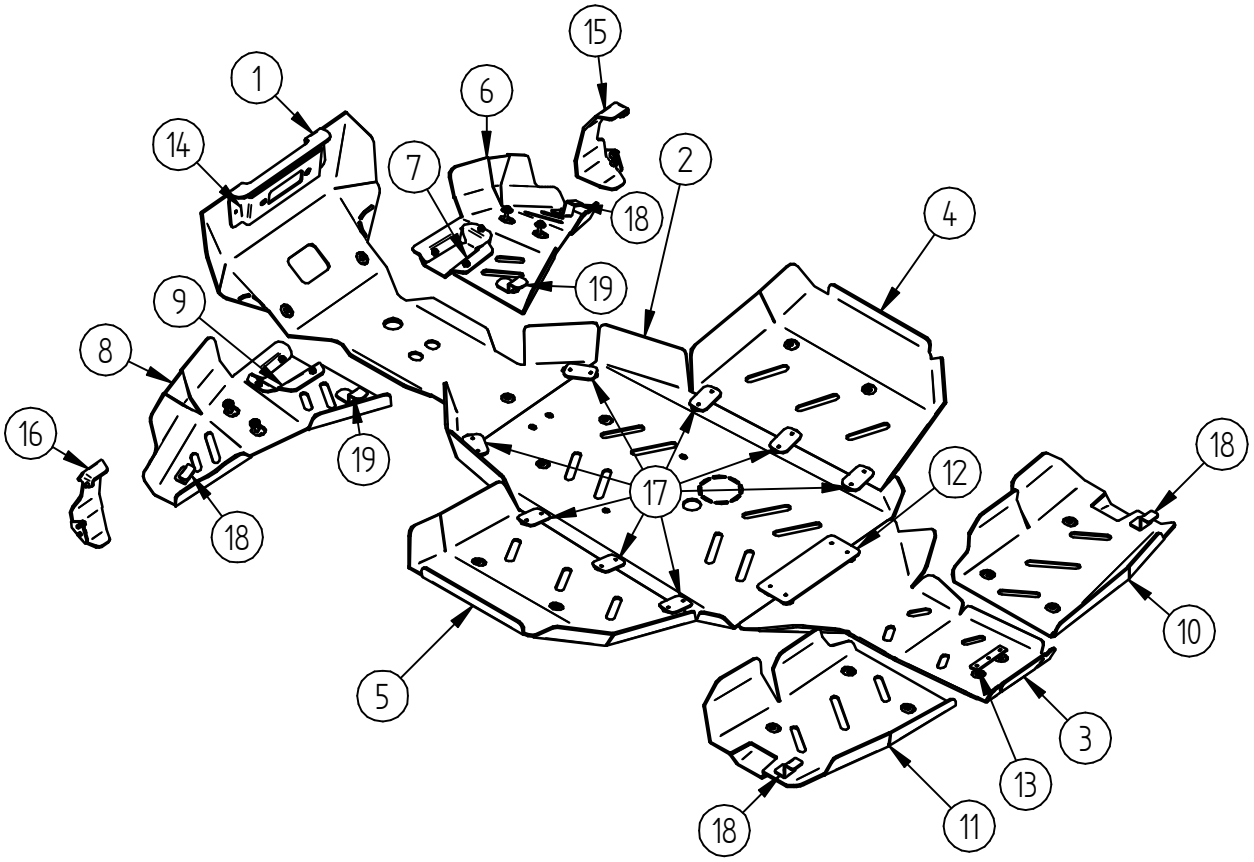


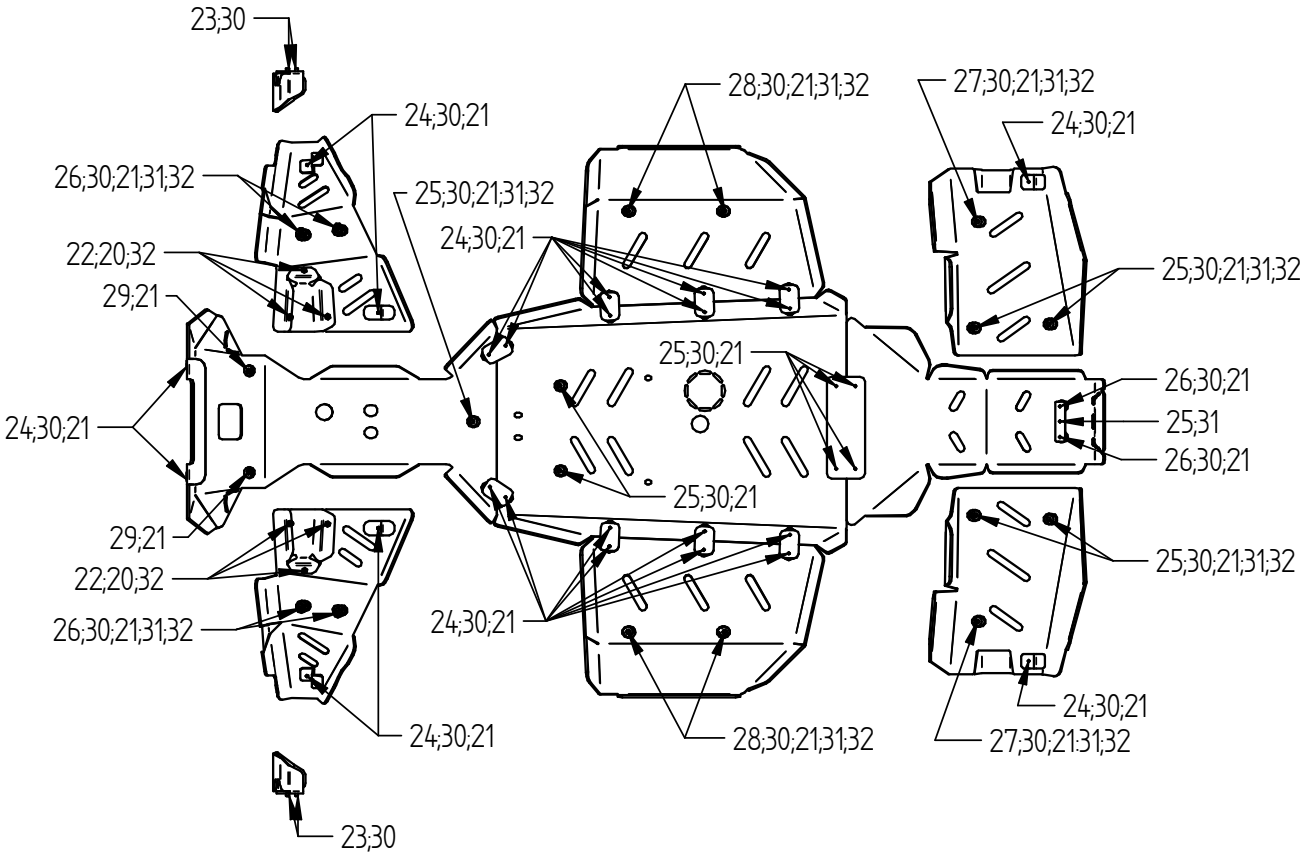
Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic sales@ironbaltic.com

SPECIFICATION

Pos.	Description	Code	Amount
1	Front protection	02.25901K	1
2	Middle protection	02.25902	1
3	Rear protection	02.25903	1
4	Right sideprotection	02.25904	1
5	Left sideprotection	02.25905	1
6	Front right arm protection	02.25908K	1
7	Right drive shaft protection	02.25909	1
8	Front left arm protection	02.25910K	1
9	Left drive shaft protection	02.25911	1
10	Rear right arm protection	02.25912K	1
11	Rear left arm protection	02.25913K	1
12	Middle part bracket	02.25916	1
13	Rear part bracket	02.25917	1
14	Front part bracket	02.25918	1
15	Caliper protection right	02.25919	1
16	Caliper protection left	02.25920	1
17	Connecting plate	02.5006	8
18	Installation bracket	02.5710	4
19	Installation bracket 2	02.8210	2
20	Conical washer 6	14.502	6
21	Dished washer	14.503	49
22	Bolt M6x20 DIN7991	OT.02.04.030	6
23	Bolt M6x12 DIN933	OT.02.02.030	6
24	Bolt M6x14 DIN933	OT.02.02.040	24
25	Bolt M6x20 DIN933	OT.02.02.060	12
26	Bolt M6x30 DIN933	OT.02.02.080	6
27	Bolt M6x40 DIN933	OT.02.02.100	2
28	Bolt M6x55 DIN933	OT.02.02.130	4
29	Bolt M8x25 DIN933	OT.02.02.190	2
30	Washer Ø6/15 SFS3738	OT.04.03.020	53
31	Washer Ø6/18 DIN9021	OT.04.02.020	16
32	Nyloc nut M6 DIN985	OT.03.02.030	21


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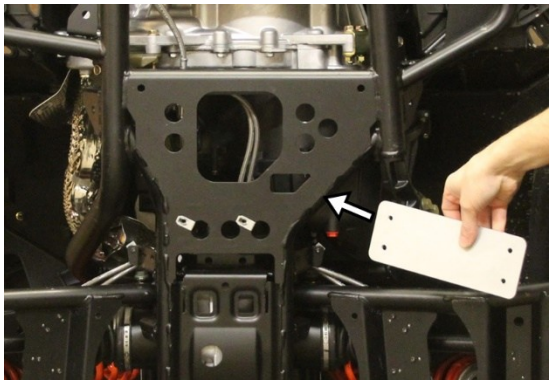
FITTING INSTRUCTIONS

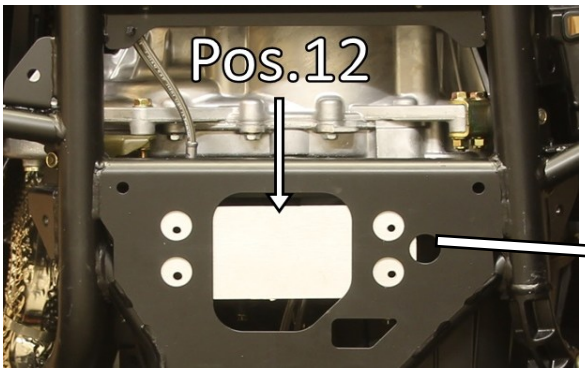
Step 1 Remove standard plastic cover, winch fairlead and bolts, nuts and oil filter plate shown in picture.

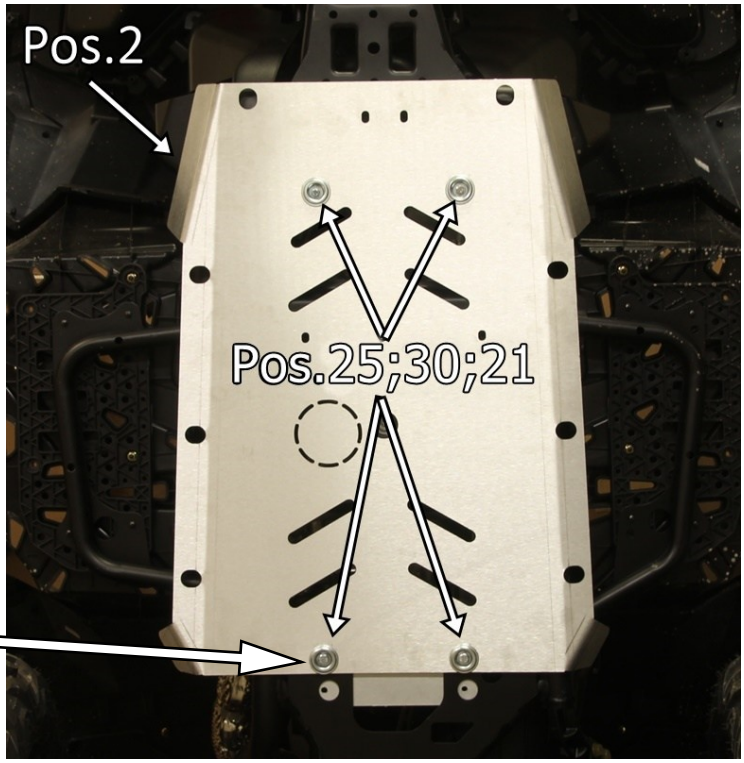


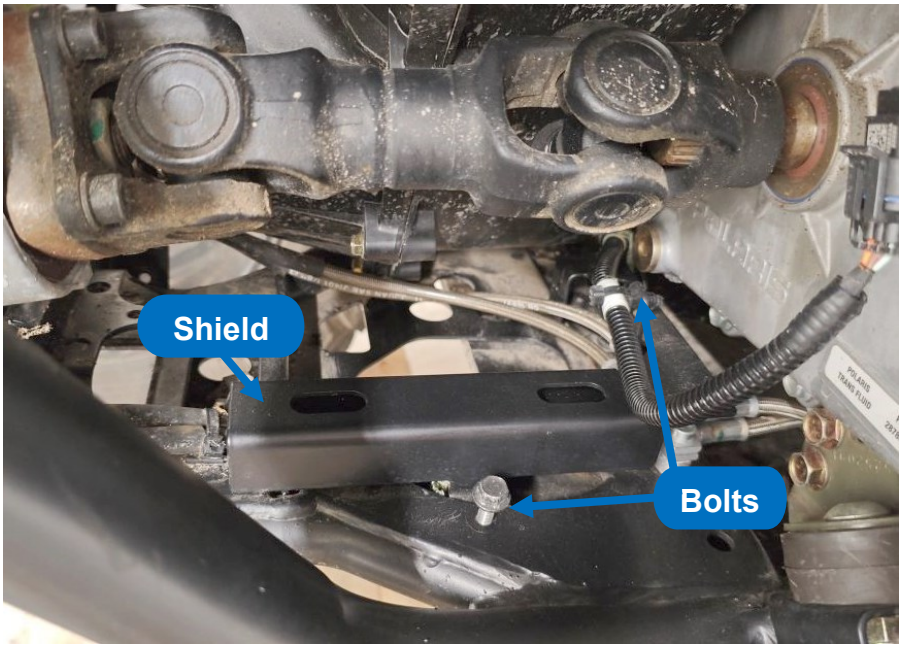
Step 2

Install skid plate middle part (Pos. 2).
Use middle part bracket (Pos. 12) for fastening.
NB! On newer ATV-s there might be a protective shield in the way where middle part bracket (Pos.12) should go. To install the middle part bracket, remove the bolts holding the shield. After placing the bracket inplace, reinstall the bolts!



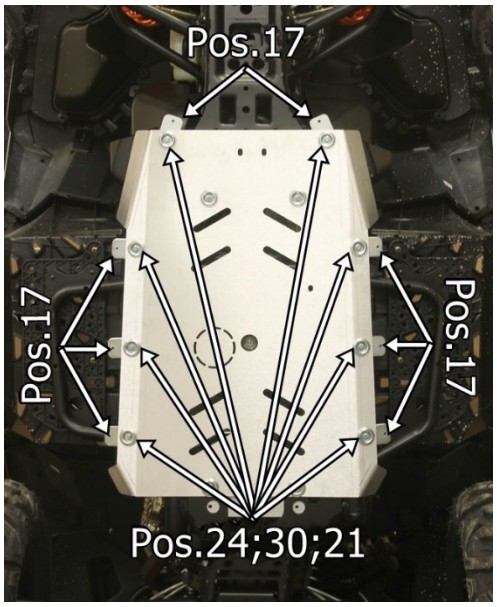






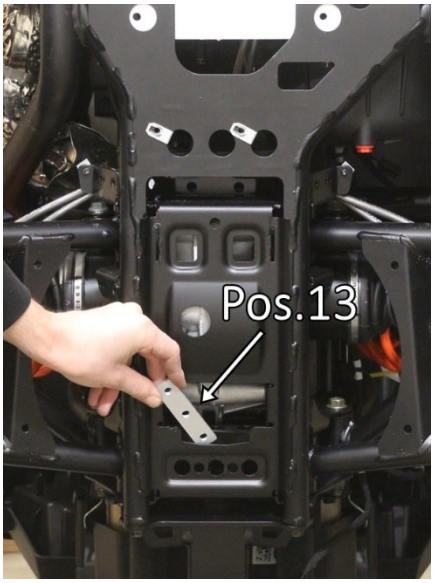
Step 3

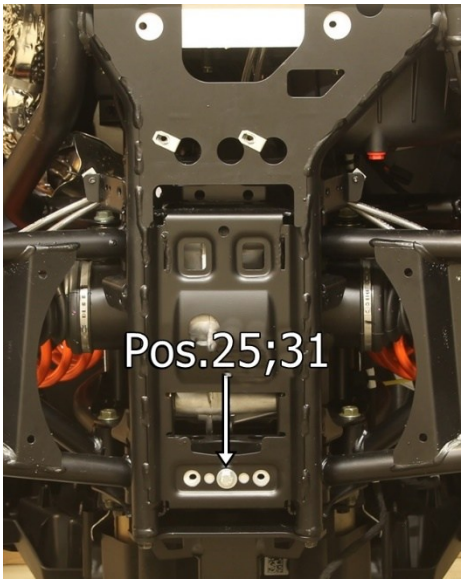
Install connecting plates (Pos. 15) to middle part.



Step 4

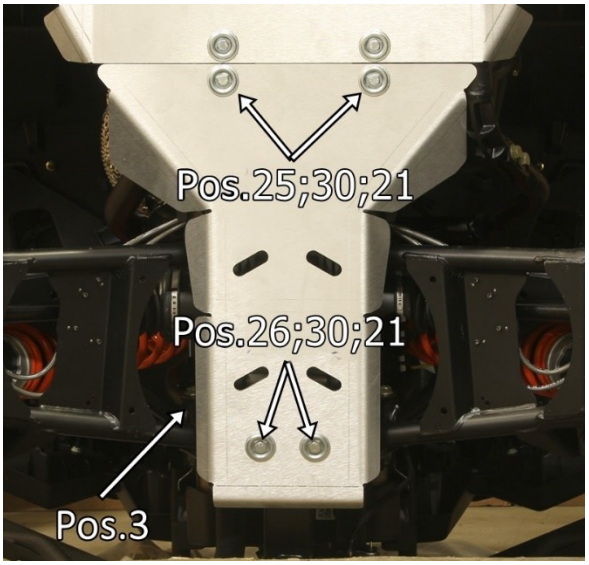
Install rear part bracket (Pos. 13).



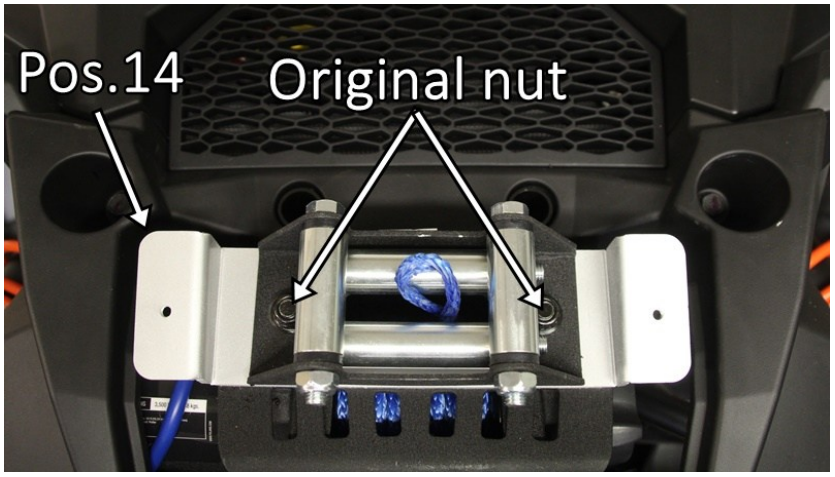


Step 5

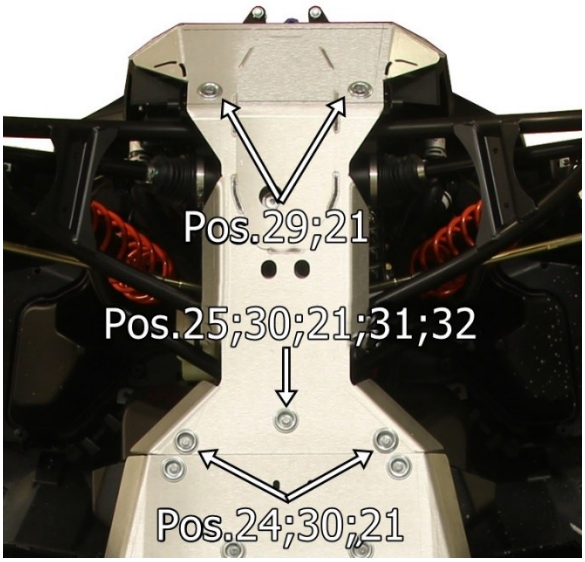
Install skid plate rear part (Pos. 3)

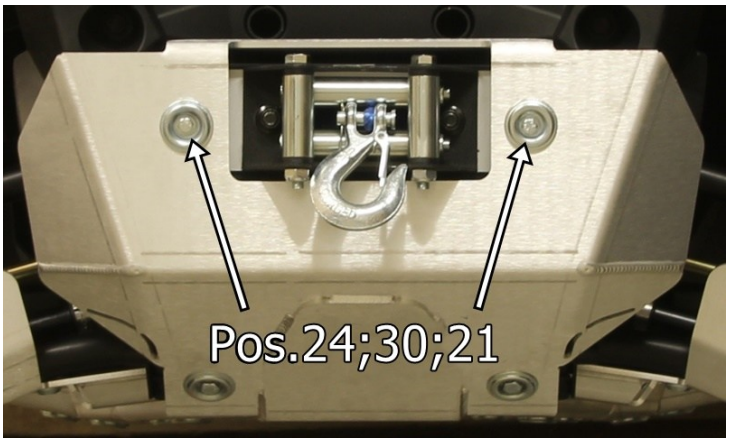


Step 6 Install front part bracket (Pos. 14) and winch fairlead.
Use original fairlead nuts for fastening.

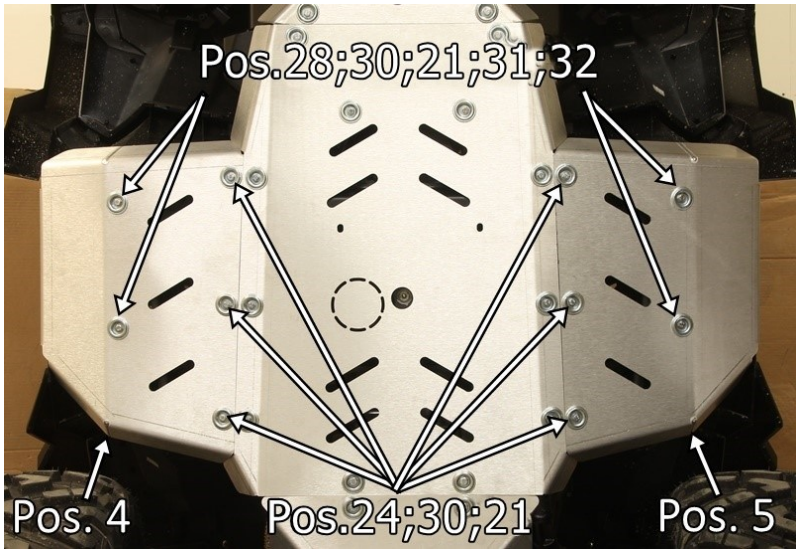


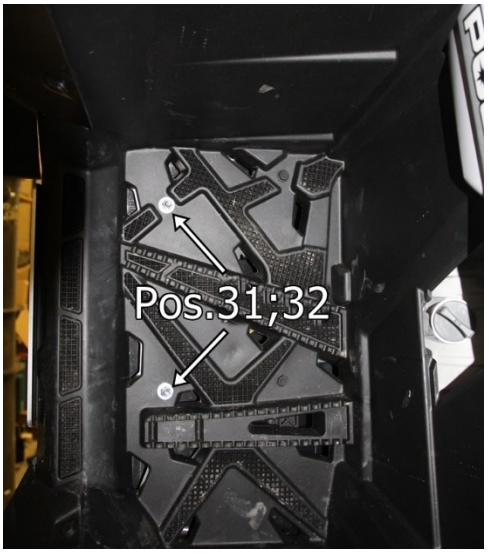
Step 7 Install skid plate front part (Pos. 1).





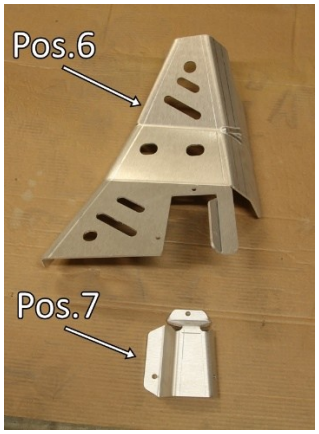
Step 8 Install right sideprotection (Pos. 4) and left sideprotection (Pos. 5).

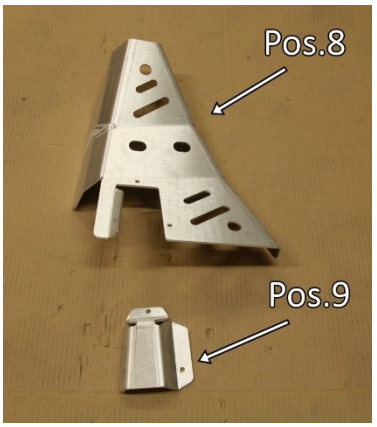




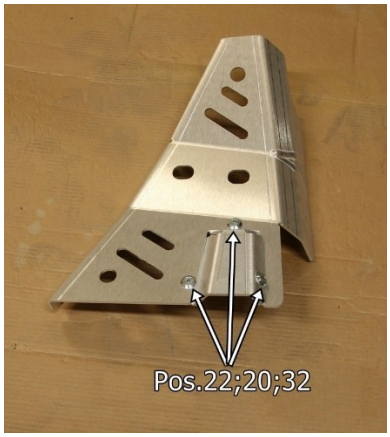
Step 9

Install right drive shaft protection (Pos.7) to the front right arm protection (Pos.6).
Install left drive shaft protection (Pos.9) to the front left arm protection (Pos. 8)



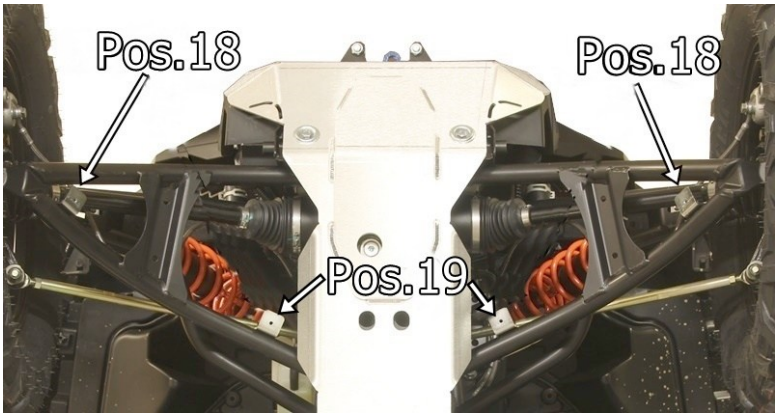


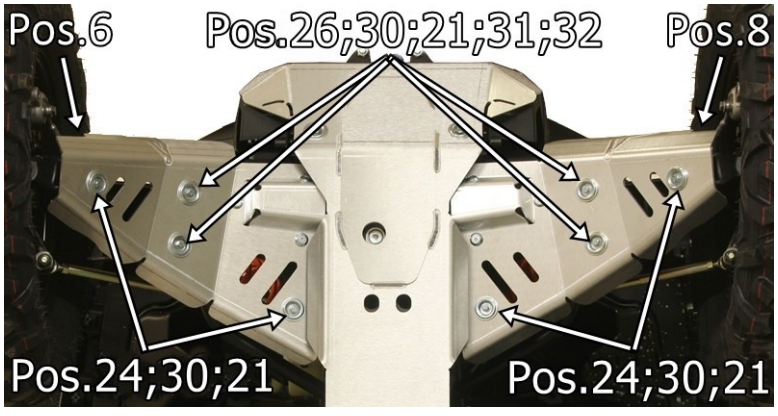




Step 10

Install front arm protections (Pos. 6 and Pos. 8).
Use installation brackets (Pos.18) for fastening.



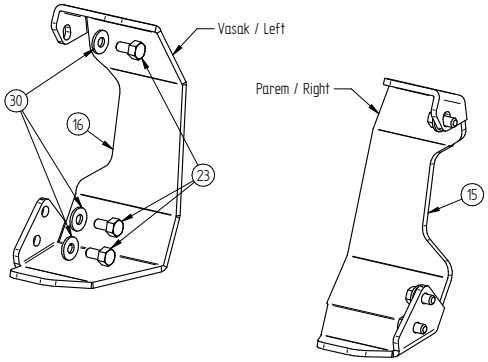


Step 11

Install caliper protectors to ATV.

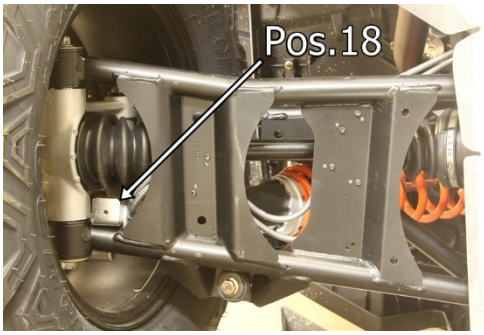


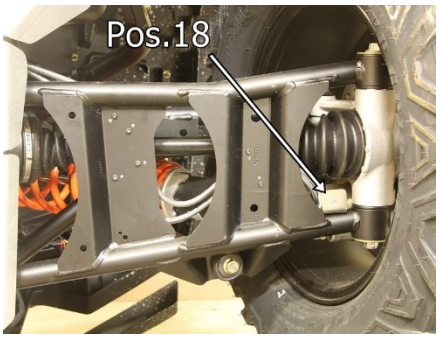




Step 12

Install rear arm protections (Pos.10 and Pos.11).
Use installation brackets (Pos.16) for fastening.







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